



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4131-1

Job Sheet 175861



Part No: D4131-1

Job Qty: 8 ea

Part Name: Front Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEET 5 IPP Rev:A 10.10.06 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		4/23/18	0.00	0.00	Start Up Waterjet		SC 18/04/16
100	Waterjet	8 pcs		4/24/18	0.00	0.77	Waterjet1		SC 18/04/16
120	QC	8 pcs		4/24/18	0.00	0.00	QC8		38
130	Packaging	8 pcs		4/24/18	0.00	0.00	Packaging3		9-86
140	QC21-SA	8 Ea		4/24/18	0.00	0.00	QC21		21 9-86

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	1.4456 sf (.1807 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	1	192	0



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Container No: S061205



Part: D4131 - 1

Job No: 175861

Serial No/Batch: S061205

Revision:

Inspector:

Date: 04/16/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Front Plate	0.191Inches + 0.005 - 0.001	0.196 0.190	0,194	Diameter
2	Front Plate	0.405Inches ± 0.010	0.415 0.395	0,406	
3	Front Plate	4.600Inches ± 0.010	4.610 4.590	4,601	
4	Front Plate	3.480Inches ± 0.010	3.490 3.470	3,481	
5	Front Plate	4.810Inches ± 0.030	4.840 4.780	4,812	
6	Front Plate	0.670Inches ± 0.030	0.700 0.640	0,673	
7	Front Plate	5.410Inches ± 0.030	5.440 5.380	5,411	
8	Front Plate	3.914Inches ± 0.010	3.924 3.904	3,914	
9	Front Plate	0.750Inches ± 0.030	0.780 0.720	0,749	
10	Front Plate	0.050Inches ± 0.010	0.060 0.040	0,048	

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Tel (613) 632-5200

D3595-063-530
Job Sheet 175866



Part No: D3595-063-530

Job Qty: 40 ea

Part Name: Rubber Cushion 0.63" Wide X 5.30" Long



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/17/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-08-07 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		4/16/18	0.00	0.00	Start Up Waterjet		SC 18/04/15
100	Waterjet	40 pcs		4/17/18	0.00	0.47	Waterjet1		SC 18/04/15
110	QC	40 pcs		4/17/18	0.00	0.00	QC2 Waterjet-2		SC 18/04/15
120	QC	40 pcs		4/17/18	0.00	0.00	QC8-3		38
130	Packaging	40 pcs		4/17/18	0.00	0.00	Packaging3	LB052	APR 17 2018
140	QC21-SA	40 Ea		4/17/18	0.00	0.00	QC21		APR 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO80S.125	Neoprene Sheet 0.125	.8240 sf (.0206 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MNEO80S.125	1	173	0

F94539 Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Rubber Cushion	0.630Inches ± 0.030	0.660 0.600	0,639	
2	Rubber Cushion	5.300Inches ± 0.030	5.330 5.270	5,308	
3	Rubber Cushion	0.125Inches ± 0.010	0.135 0.115	0,132	



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Container No: S061058



Part: D3595-063-530

Job No: 175866

Serial No/Batch: S061058

Revision:

Inspector:

Date: 04/15/18